



4. Industry 5.0 In Manufacturing Industries

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ABSTRACT

This paper assesses and walks about in what approach the fifth industrial revolution Industry 5.0 can maintenance manufacturing industry systems. By the help of modern machinery, these industries might essential a flat exchange from conventional to digital systems. Industry 5.0 technologies are predictable to proposal improved connectivity over the internet of all. This paper sketches the buildings and main tools of industry 5.0 and the impression of frame personalization. Moreover, it identifies frequent manufacturing industries tasks and how these workings can explain their problems. Attaining social goals beyond employment and progress to deliver affluence robustly for the supportable growth of all humanity. Though, the current examination of Industry 5.0 is quiet in its beginning where investigation answers are comparatively scarce and little methodical. This paper first assessment the evolutionary nature of Industry 5.0 and three significant characteristics of Industry 5.0 are sustainability, human-centricity, and resiliency.

This paper contributes to a new outline of these industries upcoming manufacturing industries and upcoming talents. Industry 5.0 conveys back persons engaged calm with automatons in the industrial process and growths collaboration between beings and robots.

KEYWORDS

Industry 5.0, Industrial revaluation, manufacturing industry, Manufacturing industry system, Digital system, Robots.

Introduction:

Industry 5.0 is entirely agreed on the way to proceed through the phase when industry 4.0 is a silent acquisition popularity and however, growing mature. Industry 5.0 is viewed as a fifth industrial revolution in which customers will possibly fulfill their individual wants as per their tastes and expectations. While the repetitive responsibilities are completed by robots in industry 4.0, which is at the mass customization level, industry 5.0 goals to achieve mass personalization through the benefit of Artificial Intelligence. Affecting from mass manufacture to custom manufacturing at the instant, the need for today's segment is fast growth in manufacturing systems and manufacture system digitization and intelligentization.

Since the first Industrial Revolution, sequential expansions have been in manufacturing, from water and steam-determined devices to digital electronic production and electrifies. Making industrialized procedures more complex, sustainable and automatic so that technologies can be operated with effectiveness, easiness and persistence.

For instance, type-1 diabetes is problematic to achieve as people have different levels of metabolism and dissimilar dimensions with distinct skin behaviors, thicknesses, lifestyles, etc. Move to industry 5.0 permits providing people with an application that tracks their routine and habits, brings into being a diabetes control manufacturing method and ultimately a lower, more restrained and dependable device custom-made for the person. The volume to produce an Industry 5.0 method would therefore be completely life-changing for diabetes wounded.

1.1.1 Role of Industry 5.0 Technology

1. Role of Robots

Robots make an enormous involvement in works such as unloading, loading, painting, welding, etc. An independent robot is used to bear a more correct autonomous system of manufacturing and to function in locations where human workforces are limited to operate. A main fashion is an accommodating robot so is called as "**COBOT**". It anticipated driving with human employees to support them with gathering duties. Industry 5.0 has devices interrelated to enhance efficiency and human effectiveness.

2. Role of Big Data and Artificial Intelligence

In order to produce balanced innovation, industry 5.0 can obtain acceptance from big data, which produces a network of digital knowledge. In order to improve accuracy and performance, it utilizes supportive robots and continues to do what a person aims to do. For instance, cooperative robot containers are used on the functional table to achieve characteristic operation.

Large data include four aspects, according to Forrester's concepts--information variety, information value, information volume, speed of creation of fresh information and interpretation.

CHART 1

Research Model

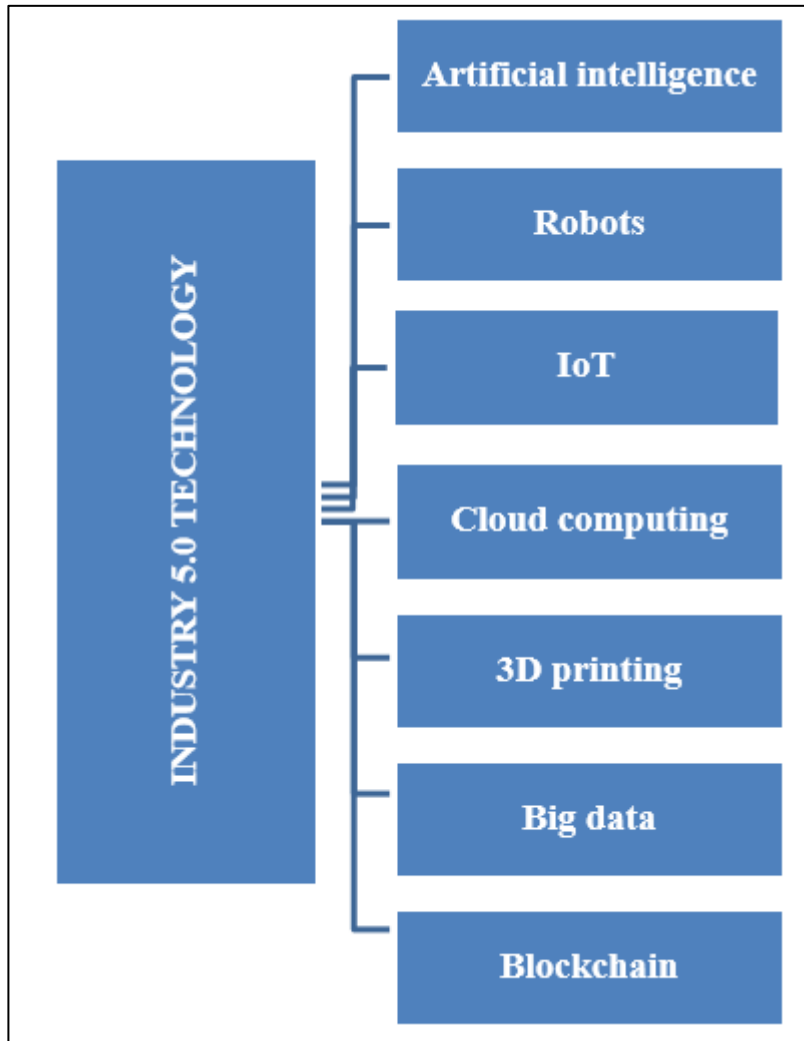


Figure 4.1: Research model

1.1 Review of Literature:

Jiewu Leng, Weinan Sha, Baicun Wang, Pai Zheng, Cunbo Zhuang, Qiang Liu, Thorsten Wuest, Dimitris Mourtzis and Lihui Wang (2022) stated that this paper leading consideration the evolutionary strain of Industry 5.0 and three leading characteristics of Industry 5.0 of sustainability, human-centricity, and resiliency. The implication scheme of Industry 5.0 is conferred, and its expanded spirit is examined. Then, this paper concept a tri-dimension system construction for applying Industry 5.0, namely, the reality dimension, technical dimension, and application dimension.

The paper additionally argues important enablers, the future implementation track, possible applications, and challenges of accurate situations of Industry 5.0. Lastly, the boundaries of the present research are debated with possible future investigation directions highlighted. It is predictable that this appraisal work will provoke lively thoughts and discussions, and take composed the fortes of all presences for structure a complete system of Industry 5.0.

Misabah iqbal, Carman K M Lee, J Z Ren (2022) examined that Industry 4.0 carried a new rebellion in industries by creation them completely automatic via groundbreaking technologies, deprived of seeing human-power. In this paper, planned a outline of developing tools of Industry 5.0. Now, inspected how Industry 5.0 will further spread the growth of Industry 4.0 and how beings can give to its manufacturing process.

In adding, admired and important skills for staff in manufacturing industry are also discovered. Also examined how the Covid-19 rampant was related to Industry 5.0 and the impression of sustainable development goals (SDGs).

Nadia fazal, Abid Haleem, Shashi bahi, Mohd Javaid and Devaki nandan (2022), revealed that this paper examines and discovers how the fifth Industrial Revolution - Industry 5.0 can assistance manufacturing industry systems. By the help of future advanced technologies, these industries can have a flat change from traditional to digital systems. Industry 5.0 tools are expected to offer better connectivity complete the internet of all.

The paper sketches the structures and main tools of Industry 5.0 and the idea of mass personalization. Additionally, that one classifies numerous manufacturing industries tasks and how these works can resolve their problems. This paper springs us a progressive indication of these industries upcoming manufacturing industries and upcoming skills. Industry 5.0 carries back humans occupied together with robots in the manufacturing procedure and growths collaboration between humans and robots.

1.3 Scope of Study:

This research changed into being undertaken to study how Industry 5 and their innovation are together related to the concept of manufacturing industries. This study will be useful to all manufacturing industry sectors. To understand the importance of Industry 5 through robotics.

This study found from the innovation point of view that machine-learning is the first to improve the involvement in employee behaviors, rapidly and professionally make a decision about the problem

1.4 Statement of The Problem:

It is difficult to see the Industry 5.0, but the task will be in how organizations are able to adapt to this new concept. Those who are able to develop more human-centric, resilient and sustainable determination are likely to be leaders in future explanations, though those who bomb to bomb up will fall in arrears. It is difficult to understand this improvement. It is value observing in more detail in the approaches of Industry 5.0 – namely a human-centric approach, improved resilience and a wider emphasis on sustainability.

1.5 Objectives of The Study:

The research study has accomplished the following objectives such as

- To study the overview of Industry 5.0 and manufacturing industries.
- To understand the Industry 5.0 technology and impact of strategies.

1.6 Hypothesis of The Study:

- A. Ho:** There is no significant relationship between Industry 5.0 technology and manufacturing industries.
- B. H1:** There is significant relationship between Industry 5.0 technology and manufacturing industries.

1.7 Methodology:

Primary as well as secondary data has been used for this study.

This researcher used 130 questionnaires to collect data from the user.

The usable questionnaires were 115. Therefore the sample size of this study 115. One sample test is adapted to analysis the Industry 5.0 technology used by manufacturing industries.

1.8 Data Analysis and Interpretation:

One-Sample Statistics				
	N	Mean	Std. Deviation	Std. Error Mean
Artificial intelligence	115	3.59	.926	.086
IoT	115	3.94	.809	.075
Robots	115	3.95	.877	.082
3D printing	115	4.01	.832	.078
Cloud computing	115	3.99	.941	.088
Blockchain	115	3.97	.973	.091
Big data	115	4.03	.873	.081

From the above table shows technology used in Industry 5.0, mean values of 7 variables ranges from 3.59 to 4.03, standard deviation range from 0.809 to 0.973.

The below one sample test table shows the “t’ test value.

Table-2: Industry 5.0 in manufacturing industries

One-Sample Test						
	Test Value = 0					
	t	df	Sig. (2-tailed)	Mean Difference	95% Confidence Interval of the Difference	
					Lower	Upper
Artificial intelligence	41.582	114	.000	3.591	3.42	3.76
IoT	52.229	114	.000	3.939	3.79	4.09
Robots	48.272	114	.000	3.948	3.79	4.11
3D printing	51.643	114	.000	4.009	3.85	4.16
Cloud computing	45.475	114	.000	3.991	3.82	4.17
Blockchain	43.716	114	.000	3.965	3.79	4.14
Big data	49.445	114	.000	4.026	3.86	4.19

The range of T values 41.582 to 52.229 the T values are statically significant and presented with two-tailed significance.

From the above table, it can be ascertained that the organization strongly agreed that Industry 5.0 technology important to manufacturing industries.

1.9 Findings of The Study:

- A. Above 50 age group employee stated that Industry 5.0 is difficult to operate in workplace.
- B. The respondent belongs to 41-50 age group employees encourage the industries 5.0, the robotics will easy to do work in their workplace quickly.
- C. The finding of this study reflected that Industry 5.0 in manufacturing industries include artificial intellect, industrial robots, and cognitive computing technologies.
- D. This study to progress productivities and rapidly delivery to public.
- E. This research found that industries 5.0 are permit automation for industrial processes.

1.10 Conclusion:

Industry 5.0 mentions smart machines and robots engaging together with people. Other elasticity and sustainability areas include. This is trendy. Industry 5.0 fire realized as adding the progress made in Industry 4.0 to maintenance slightly more than prospering humans.

Wherever Industry 4.0 absorbed on tools such as the Internet of Things and large data, Industry 5.0 pursues to add humanoid, environmentally friendly and common features back hooked on the correspondence.

This permits humans to interfere anywhere obligatory and changes away from extreme robotics to join rational and flexibility, though immobile captivating advantage of the correctness and repeatability of technologies.

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